



Geon™ Vinyl Flexible C75UB

Flexible Polyvinyl Chloride

Key Characteristics

General			
Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Additive	• Biocide	• UV Stabilizer	
Features	• Medium Gloss	• UV Absorbing	
Forms	• Pellets		
Processing Method	• Coextrusion • Extrusion	• Injection Molding • Profile Extrusion	

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density / Specific Gravity	1.39	1.39	ASTM D792
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Strength ² (100% Strain)	700 psi	4.83 MPa	ASTM D638
Tensile Strength ² (Break)	1500 psi	10.3 MPa	ASTM D638
Tensile Elongation ² (Break)	380 %	380 %	ASTM D638
Elastomers	Typical Value (English)	Typical Value (SI)	Test Method
Tear Strength ³	250 lbf/in	43.8 kN/m	ASTM D624
Compression Set (73°F (23°C), 22 hr)	25 %	25 %	ASTM D395
Clash-Berg Modulus			ASTM D1043
--	20000 psi	138 MPa	
-44°F (-42°C)	45000 psi	310 MPa	
Hardness	Typical Value (English)	Typical Value (SI)	Test Method
Durometer Hardness			ASTM D2240
Shore A	70	70	
Shore A, 15 sec	64	64	
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Brittleness Temperature	-40.0 °F	-40.0 °C	ASTM D746

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Processing (Melt) Temp	380 to 390 °F	193 to 199 °C
Extrusion	Typical Value (English)	Typical Value (SI)
Melt Temperature	340 to 370 °F	171 to 188 °C

Notes

¹ Typical values are not to be construed as specifications.

² Type IV, 20 in/min (510 mm/min)

³ Die C, 20 in/min (510 mm/min)